

RICH

Enamel paint

Technical Data Sheet

Description

Rich is synthetic enamel for exterior and interior uses based on modified non-yellowing alkyd resin

Uses

Is used for steel, wooden, cement and concrete surfaces.

Product Feature

- High gloss.
- Good hiding power.
- High durability.
- Good gloss retention.
- Non-yellowing.

Technical Data

Finish	High Gloss
Color	(White or Mido colour fan)
Solid by volume %	56 ± 2%
Solid by weight %	67± 2%
Density / 25°C	1.15 ± 0.1 gm. /cm ³
Viscosity	110 -115KU

Preparation of substrates

- All new surfaces or already painted surfaces should be free from dirt. Greases. Waxes etc








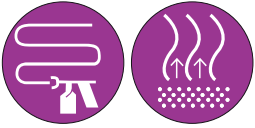
The information this data sheet is given to the best of our knowledge based on laboratory testing and Practical experience. However, as the product is often used under conditions beyond our control we can't guarantee anything but the quality of the product itself.

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Product Preparation / STD Application

	It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation
	Turpentine-white spirit-gasoline
	Use mixing ruler
	Mix well after adding solvent and before application,
	Conventional: 1.3 - 1.4 mm 3.0 - 3.5 bar/45- 50 psi at the air inlet HVLP: 1.3- 1.4 mm - 2 bar/30 psi at the air inlet For best overall results, refer to the spray gun manufacturer's recommendation.
	Apply 1- 2 single coats (apply until reach opacity) Recommended total dry film thickness is 40- 50 microns.

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Drying time

Surface dry	3- 4 hrs.
Complete dry	18hrs.
Recoating time	MIN 18hrs

Theoretical coverage

10-8 m²/L per coat at 50-40 microns DFT

The practical material consumption depends on several factors, such as geometry of the object, surface formation, application method, spray gun setting and type, inlet pressure, etc.

Packing

1L ,2L ,3.5L For more information, please refer to the company's price list or the nearest agent.

Storage and Shelf life

24 months in the original package, tightly closed at a temperature of 25 ° C and away from direct sunlight and heat

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